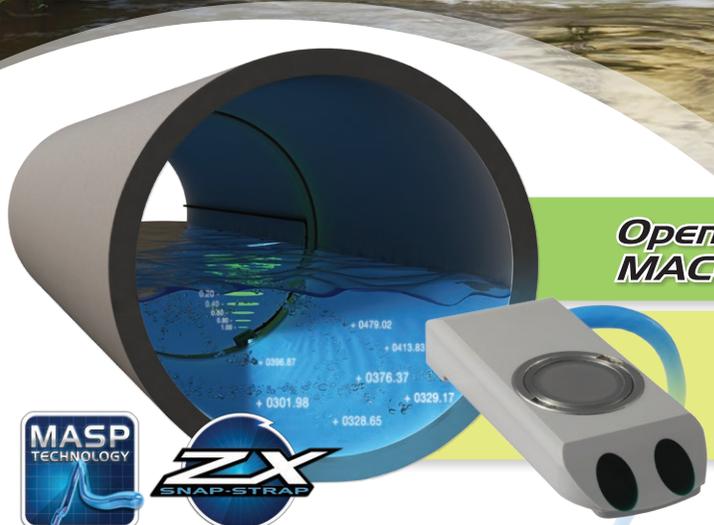


# FloPro<sup>®</sup>

Xci



Monitor wastewater,  
stormwater and industrial flows  
in full pipes, partially full pipes  
and open channels



## Open channel flow measurement MACE Area | Velocity Sensor

- ✓ Doppler ultrasonic area/velocity sensor with MASP technology
- ✓ Easy to install in existing pipe work with a MACE ZX SnapStrap
- ✓ Operates in regular and irregular cross-sections
- ✓ Reliable under difficult hydraulic conditions
- ✓ Replaceable ceramic diaphragm depth sensor



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**mace**

An In-Situ Company

## FloPro XCI

The FloPro XCI can be used to monitor just about any water quantity and quality sensor together with vital mining, municipal and industrial equipment and assets. Whether you need to measure flow as well as conductivity, pH and rainfall or utilize a downward looking ultrasonic depth sensor to measure pond levels the FloPro is fully expandable to your needs. Furthermore, FloPro is easily interfaced to SCADA/telemetry systems.

FloPro XCI is easy to install, easy to use and virtually maintenance free. Utilizing state of the art MACE Doppler ultrasonic velocity sensors, FloPro has no moving parts and provides minimal obstruction to the flow. MACE Doppler ultrasonic velocity sensors produce superior results under a wide range of hydraulic operating conditions such as those encountered in wastewater and stormwater flows. Even when the pipe slope is unknown, in surcharge, or flowing in reverse, the FloPro produces accurate repeatable data every time.



### True average velocity measurement

MACE velocity sensors use continuous wave Doppler ultrasound to measure the speed of dirt, bubbles and other particles in the stream flow. MACE Doppler ultrasonic sensors "see" particles in water just like turning on a flashlight in fog.

In a full pipe, electromagnetic or mechanical insertion devices "see" a golf ball sized velocity profile and then use complex algorithms to calculate velocity. By contrast, MACE Doppler ultrasonic velocity sensors utilizing MACE Advanced Signal Processing (MASP) technology "see" across the entire stream profile to give a true average velocity.

### Ready-to-Go straight out of the box

The MACE FloPro XCI includes a data logger, LCD display, solar regulator, battery, multiple cards (application dependent) all in one ruggedized weatherproof enclosure. No more hunting around for bits and pieces. In most cases you can be up and monitoring in just a couple of hours.



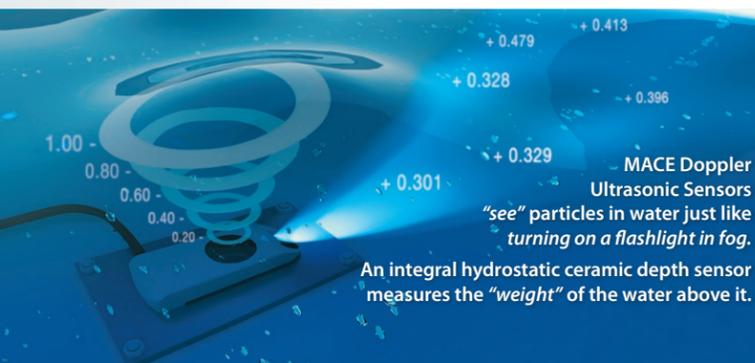
### In-Situ

#### Easily connect In-Situ sensors

- Plug 'n' play In-Situ sensors with an SDI-12 card
  - Aqua TROLL 600 multiparameter sonde
  - Aqua TROLL (depth/EC/temp.) sensors
  - Level TROLL (depth/temp.) sensors
- Support up to 10 sensors per SDI-12 card
- Powerful SDI-12 setup utility

#### Remote configuration, diagnostics and data retrieval with MACE WebComm

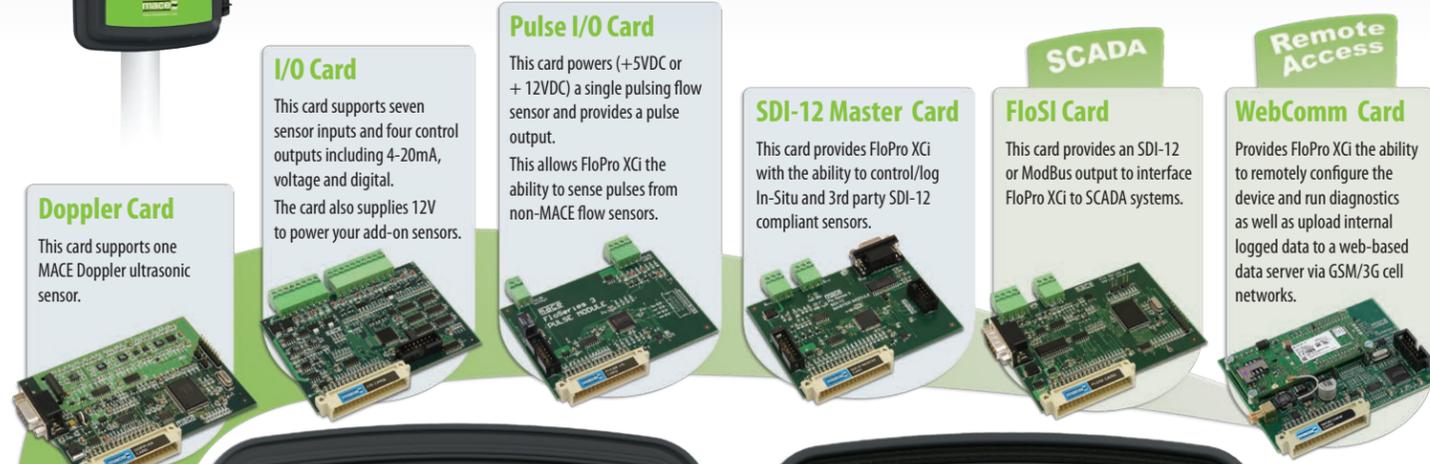
- The MACE WebComm card provides FloPro XCI the ability to be remotely configured and diagnosed
- Internal logged data is automatically uploaded to MACE or HydroVu data servers
- SMS/Email alert subscription service available
- Upload to 3rd party data servers



## Multiple cards for multiple sensor applications

The FloPro XCI (multiple card interface) allows the user to efficiently monitor a vast array of water quantity and quality sensors plus vital mining, municipal and industrial equipment and assets. It's a smart packaged monitoring solution that provides remote data access with alerts and alarms. It's also telemetry-ready for effective low cost control and rapid response. Users can install any combination of the MACE cards shown, in the five available card slots.

Choose the right card/s for your application to tailor the FloPro to your exact monitoring requirements now and in the future.



**Doppler Card**  
This card supports one MACE Doppler ultrasonic sensor.

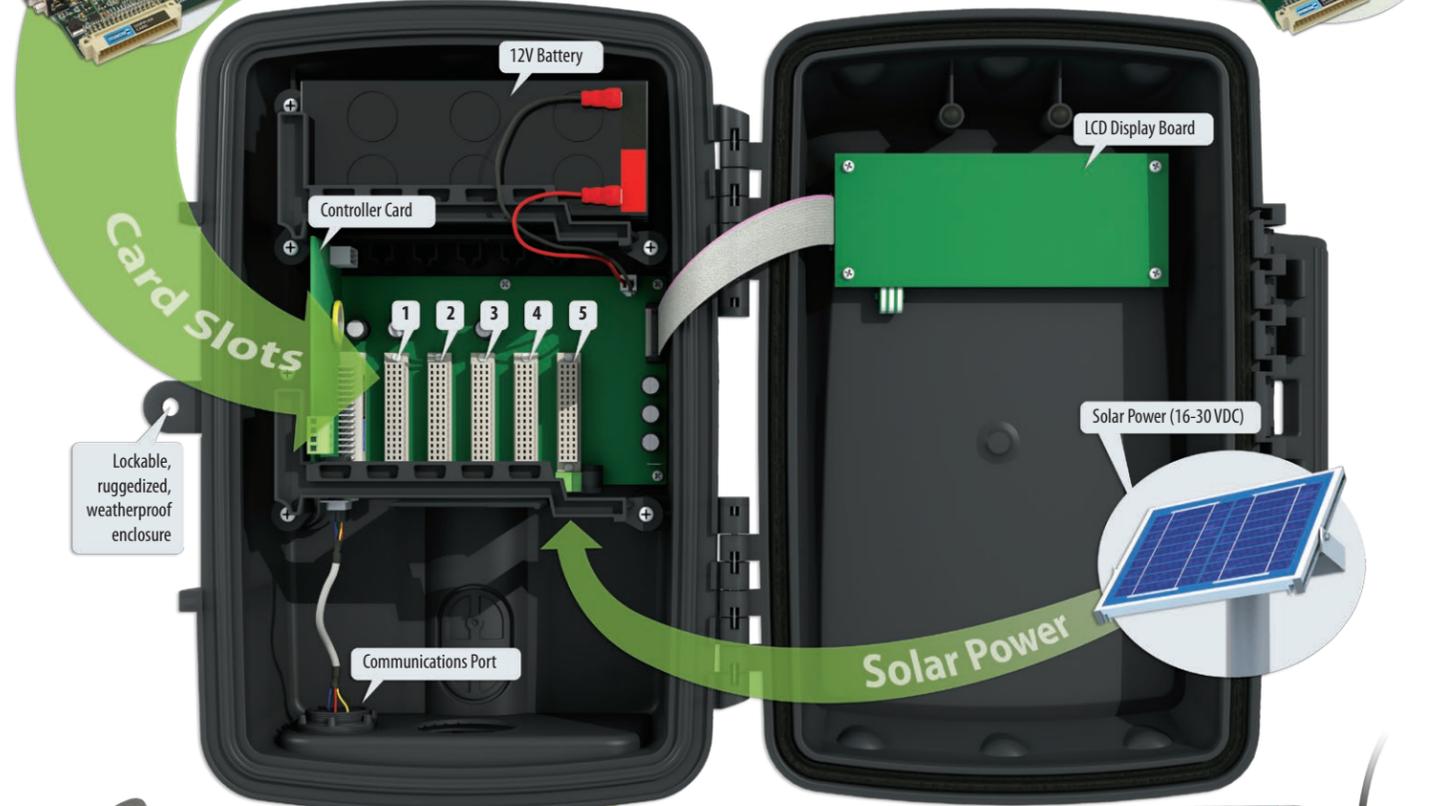
**I/O Card**  
This card supports seven sensor inputs and four control outputs including 4-20mA, voltage and digital. The card also supplies 12V to power your add-on sensors.

**Pulse I/O Card**  
This card powers (+5VDC or +12VDC) a single pulsing flow sensor and provides a pulse output. This allows FloPro XCI the ability to sense pulses from non-MACE flow sensors.

**SDI-12 Master Card**  
This card provides FloPro XCI with the ability to control/log In-Situ and 3rd party SDI-12 compliant sensors.

**SCADA FloSI Card**  
This card provides an SDI-12 or ModBus output to interface FloPro XCI to SCADA systems.

**Remote Access WebComm Card**  
Provides FloPro XCI the ability to remotely configure the device and run diagnostics as well as upload internal logged data to a web-based data server via GSM/3G cell networks.



Lockable, ruggedized, weatherproof enclosure



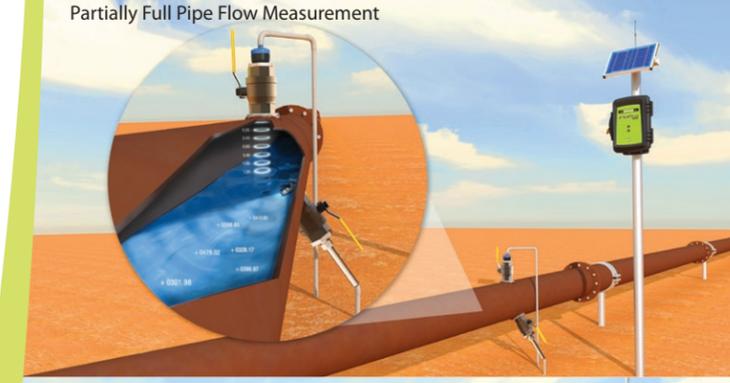
**Doppler Ultrasonic Insert Velocity Sensor**  
For use in full pipes or partially full pipes (when used in conjunction with an EchoFlo depth sensor).

**Doppler Ultrasonic Velocity Sensor**  
ZX SnapStrap mounted, velocity sensor for use in full pipes or open channels (when used in conjunction with a depth sensor).

**Doppler Ultrasonic Area/Velocity Sensor**  
ZX SnapStrap mounted, combined velocity and depth sensor for use in partially full pipes or open channels.

**Add-on Sensors**  
FloPro XCI can be configured to monitor a diverse range of water quantity and quality sensors and devices. For example:  
 • In-Situ Aqua TROLL 600 multiparameter sonde  
 • In-Situ Level TROLL (depth/temp.) sensors  
 • Water sampler  
 • Pond/dam/tank level measurement  
 • Pumps/engines (RPM, pressure, temperature)

## Solutions using FloPro XCI



# FloPro XCi Specifications



## GENERAL

Weight	Approx. 5 kg (11 lbs)
Dimensions	365 mm (H) x 260 mm (W) x 170 mm (D) 14.4 in. (H) x 10.2 in. (W) x 6.7 in. (D)
Enclosure rating	IP66
Enclosure material	UV stabilized polycarbonate
Operating temperature (with internal battery installed)	-15 to +50° C (5 to 122° F)
Operating temperature (with internal battery removed and external power used)	-20 to +65° C (-4 to 150° F)
Backlit display	16 character x 2 line alphanumeric LCD
Program memory	2 Mb flash (sufficient for 600,000 discrete readings)
Power	Internal 12Volt 7.2Ah battery with external solar panel or mains charger
Units of measure	User definable (metric/US)
Application software	FloCom+ PC software for system configuration, data downloading and velocity profile testing. Minimum system requirements - Windows® XP
Factory backup	24 months - parts and labour guarantee

## DEPTH MEASUREMENT

Method	Ceramic pressure transducer with large flat sensing diaphragm which allows straight, undeflected flow over the sensing area to reduce drawdown effects at high stream velocities and provides for self cleaning with an impervious Alumina ceramic surface.
Full scale range	4 m (13 ft.) above the transducer face
Accuracy	0.2% of full scale at constant temperature in a static stream. 1% of full scale over a stream 5 to 55° C (41 to 130° F)
Resolution	1 mm (0.04 in.)
Overrange	60 m (200 ft.) without damage
Min. operating depth	20 mm (0.79 in.)

## VELOCITY MEASUREMENT

Method	Submerged Ultrasonic Doppler
Range	±0.025 to ±8.0 m/s (±0.08 to ±26 ft/s)
Resolution	1 mm at 1.0 m/s (0.04 in. at 3.3 ft/s)
Accuracy	±1% up to 3.0 m/s (±1% up to 10 ft/s)
Urethane sensor cable	9 mm (D) up to 50 m (L) (0.35 in. (D) up to 164 ft. (L))
Min. operating depth	40 mm (1.57 in.)
Max. operating temperature	60° C (140° F)

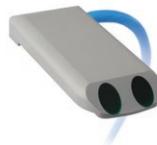
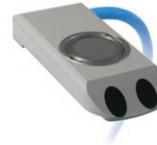
## DOPPLER INSERT VELOCITY SENSOR

For use in full pipes or partially full pipes (when used in conjunction with an EchoFlo depth sensor)

Pipe size	0.1 to 2.54 m (4 in. to 100 in.) diameter
Process fitting	2" BSP or 2" NPT
Max. process fitting pressure <sup>1</sup>	1034 kPa (150psi)
Max. operating pressure <sup>2</sup>	253kPa (37psi)
Shaft dimensions	330 mm (L) x 20 mm (D) 13 in. (L) x 0.8 in. (D)
Head dimensions	45 mm (D) x 25 mm (H) 1.8 in. (D) x 1 in. (H)
Wetted materials	Nickel plated brass and epoxy
Pipe intrusion area	11.25 cm <sup>2</sup> (1.74 in <sup>2</sup> )

<sup>1</sup> The pipe **must be de-pressurized** prior to insertion or removal

<sup>2</sup> The stream flow may be suitable for Doppler ultrasonic flow measurement in pressures >253kPa (37psi) if it contains **at least** 100 parts per million of suspended solids that are >75 microns in size.



## DOPPLER AREA/VELOCITY SENSOR

ZX SnapStrap mounted, combined velocity and depth sensor for use in partially full pipes or open channels

Pipe size	0.15 to 2.54 m (6 in. to 100 in.) diameter
Max. channel width *	3 m (10 ft.)
Dimensions	125 mm (L) x 50 mm (W) x 20 mm (H) 5 in. (L) x 2 in. (W) x 0.79 in. (H)
Wetted materials	PVC, Alumina ceramic and epoxy
Pipe intrusion area	8.6 cm <sup>2</sup> (1.33 in <sup>2</sup> )

## DOPPLER VELOCITY SENSOR

ZX SnapStrap mounted, velocity sensor for use in full pipes or open channels (when used in conjunction with a depth sensor)

Pipe size	0.15 to 2.54 m (6 in. to 100 in.) diameter
Max. channel width *	3 m (10 ft.)
Dimensions	125 mm (L) x 50 mm (W) x 17 mm (H) 5 in. (L) x 2 in. (W) x 0.67 in. (H)
Wetted materials	PVC and epoxy
Pipe intrusion area	8 cm <sup>2</sup> (1.24 in <sup>2</sup> )

\* MACE Doppler ultrasonic sensors **will** operate in wider channels, but a reliable stream gauging **must** be performed for best system accuracy.

**Note to end users:** These specifications are subject to change at any time without notice. MACE takes no responsibility for the use of these figures. Please consult MACE for the latest specifications before using them in contract submittals or third party quotes etc. MACE reserves the right to change specifications without prior warning. All quoted figures are based on test conditions and are subject to variation due to site conditions.

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